

N: Z0189

- Welding : All welds are continuous
- Details and welding parameters : See Welding Procedure Specification N°XXXX-XX
- No presence of burrs or spatter welding & Grinding in round sharp corners (Int. & Ext.)
- BE CAREFUL: Protect the grounding plates before painting

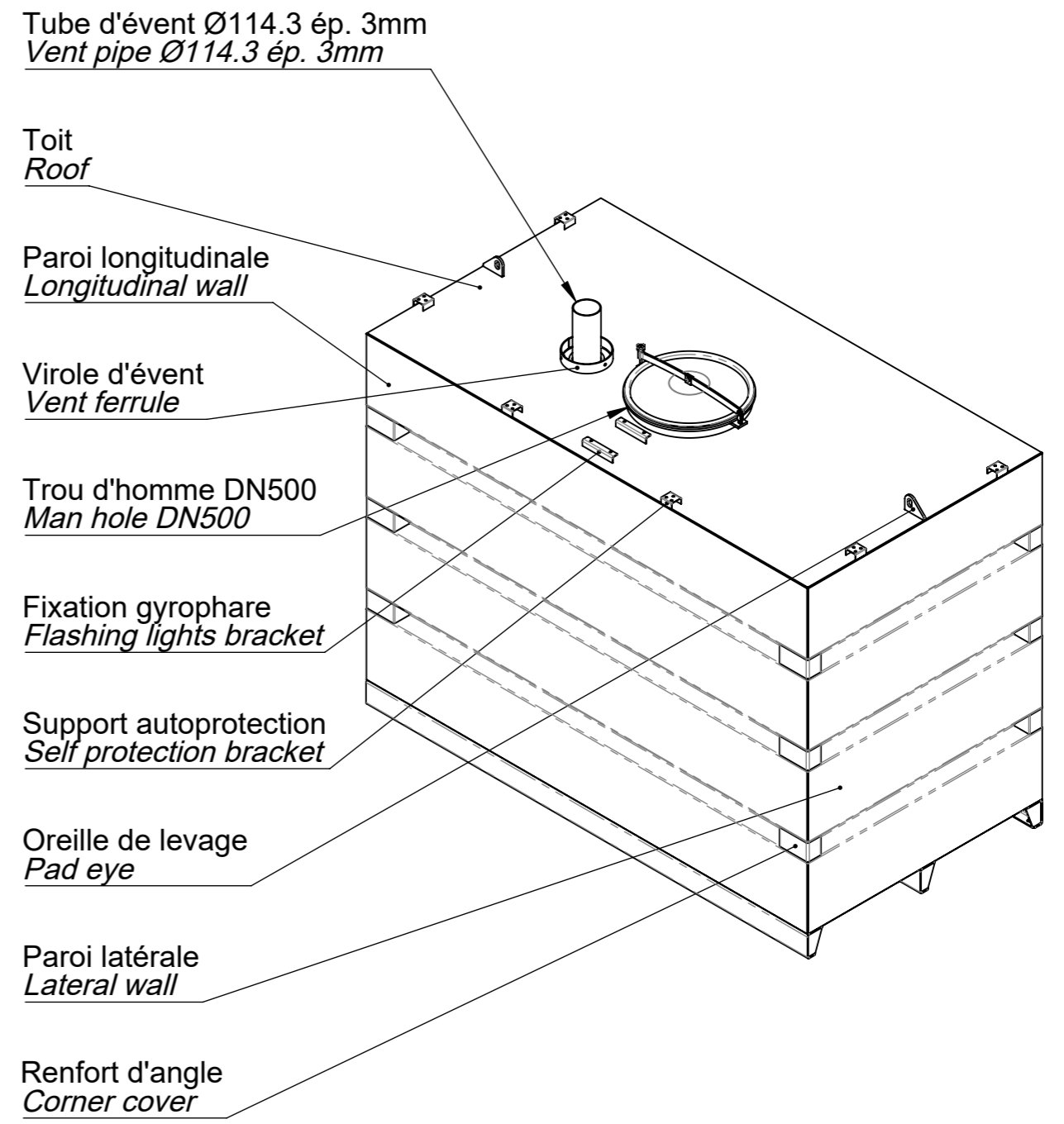
Material traceability	Certificate	
	2.2	3.1
Stainless Steel 304L		
Stainless Steel 316L		
Carbon Steel P265 GH		
Carbon Steel S235 JR		
Welding consumables		
Others :		

Tests	A	N.A.
Air tightness test		
Hydrostatic test		
Painting examination		
Others :		
A. : Applicable / N.A. : No Applicable		

Controls / Examinations	A.		N.A.
	100%	10%	
Dimensional			
Visual examination			
Penetrant examination			
Macrography			
Radiography			
Others :			
A. : Applicable / N.A. : No Applicable			

Finition	A	N.A.
Pickling / Passivating		
Standard painting		
Painting according procedure		
Hot dipped galvanized		
A. : Applicable / N.A. : No Applicable		

Matière *Material* : S235
 Peinture *Painting* : RAL3000
 Masse *Weight* : 930kg



2			
1			
0	29/12/2020	Emission pour fabrication	CBR
Indice	Date	Désignation	Par
		Echelle : 1:25 (A3)	Dessiné par : CBR
		Date : 29/12/2020	Vérifié par : GRR
		N° com : -	N° fab : Z0189
CUVE AUTOPROTECTION 5000L CAMION POUDRE 2000KG / SENER			N° PLAN : 10015-126 1 / 5

